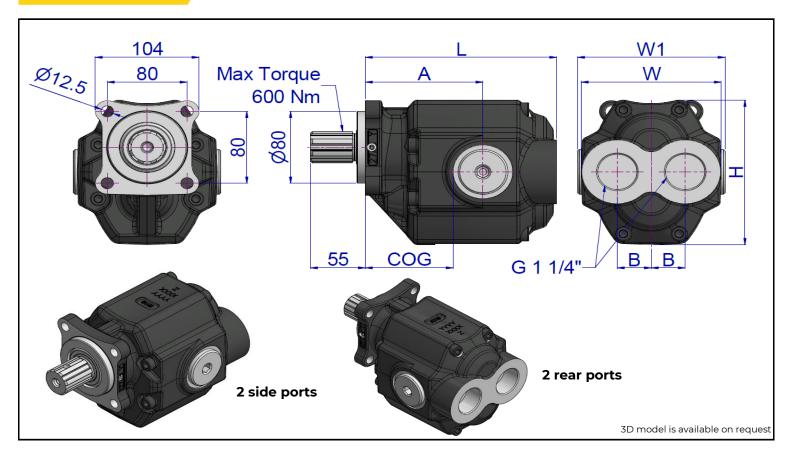


#### ALPHA GEAR PUMP 115L-BI-4H3-4P-20BSP20-250



## **Specifications**

Туре	115cc	
Part number	14571360	
Displacement	115 cc/rev	
Port configuration	2 side & 2 rear	
Shaft DIN 5462	8*32*36	mm
Inlet - straight internal thread	1 1/4"	BSP
Outlet - straight internal thread	1 1/4"	BSP
Minimum suction hose diameter	1 3/4"	inch
Torque at 250bar	475	Nm
p2 : Max. pressure for tipping application	250	bar
p3 : Max. continuous pressure	230	bar
pl : Max. peak pressure	255	bar
L : Length of pump	188	mm
W : Width before ports	140.5	mm
W1 : Width of pump	148	mm
H : Height pump	160.9	mm
A : Position side port	114	mm
B : Position rear port	34	mm
Mass	17.55	kg
Centre of gravity distance (COG)	94.6	mm

Туре		115cc	
Max. Torque		600	Nm
Flow at 2250 rpm		259	l/min
Max. speed at intermittent pressure*	*	2250	rpm
Min. speed at intermittent pressure		300	rpm
Oil temperature range	min / max	-40/80	°C
Inlet pressure range (suction side)	min/max	0.7/3	bar
Recommended oil viscosity range	min / max	12/100	mm²/s
Max. starting viscosity*		750	mm²/s
Min. filtration		25	μm
Noise level at 1000 rpm and 100 bar		66	dB
Leak indicator included with the pur	mp	Yes	
Gasket included with the pump		Yes	

<sup>\* 2250</sup> rpm for oil viscosity up to 100 cSt. 800 rpm for cold start (750 cSt).

### **Technical notes**

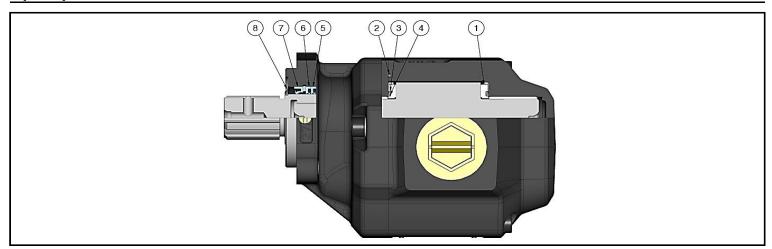
• Recommended oil is mineral based; for other fluids contact our engineering department • Mentioned filtration is for tipper applications only • To avoid cavitation, suction hose must be kept as short and straight as possible and oil viscosity should be respected at all operating temperatures • Painted black (RAL9005) • Leak indicator kit included and to be fitted with hose opening facing side or down

#### **Related documentation**

Mounting instructions: PUM-0016 Repair instructions: PUM-0015 Oil specifications: OIL-0011



### **Spare parts**

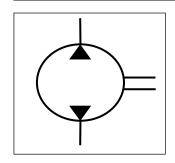


### **Spare parts**

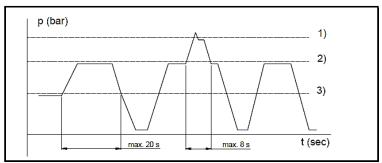
	Туре	115cc
	Seal kit (parts: 2, 3, 4, 5, 6, 7 & 8)	02460016
1	Thrust plate	02259409
2	O-ring	see seal kit
3	Seal thrust plate	see seal kit
4	Back-up ring thrust plate	see seal kit
5	Shaft seal	see seal kit
6	Shaft seal	see seal kit
7	Shaft seal	see seal kit
8	Nilos ring	see seal kit
9	Leak indicator kit	02470180

<sup>\*</sup> Leak indicator included with the pump

# Hydraulic symbol pump

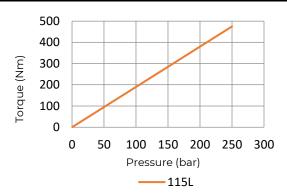


# **Pressure Definition**



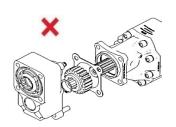
- p 1) Peak pressure
- p 2) Intermittent pressure e.g. tipping applications
- p 3) Continuous Pressure

## **Torque - Pressure characteristics**

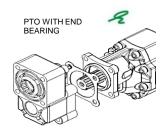


\* PTO output torque must be higher than the torque required by the pump

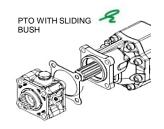
#### **Mounting options**



PTO loose gearwheel



PTO reinforced output



PTO reinforced output

